

Date: Wednesday, 3/12/2008 1:41:57 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CROSSBOLT SPACER  
Job Number : 37856 -1  
Estimate Number : 10993  
P.O. Number :  
This Issue : 3/12/2008 S.O. No. :  
Prsht Rev. : NC Part Number : D2579  
First Issue : 11 Type : MACHINED PARTS Drawing Number : D2579 REV E  
Previous Run : 37752 Drawing Revision : E  
Material :  
Due Date : 4/10/2008 Qty: 120 D.F. 300 Um: Each  
Written By :  
Checked & Approved By : J.A. 08 03 12  
Comment : Est E 02.06.17 Now turned on Cobra NG  
est F 07.07.06 rev E dwg EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T0500W058 6061-T6 Tube .500 x.058W



Comment: Qty.: 0.3762 f(s)/Unit Total : 112.8645 f(s)

6061-T6 Tube .500 x.058W

Material: 6061-T6 (VWV-T-700/8) or 5052-H32 (VWV-T-700/4)

0.500 Dia x 0.058 Wall

Batch 4107403

2 F 08/04/01

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Machine as per Folio FA245

2 F 08/04/01

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

2 F 08/04/01

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

2 F 08/04/02

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location

LG BE 08/04/02

140



Date: Wednesday, 3/12/2008 1:41:57 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 37856

Part Number: D2579

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/03  
[Signature]

Job Completion



u 0804.02



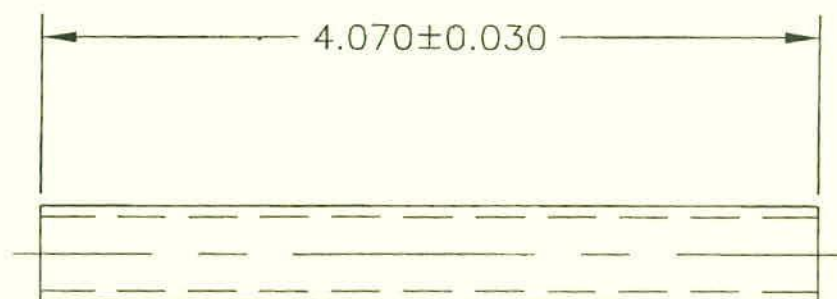
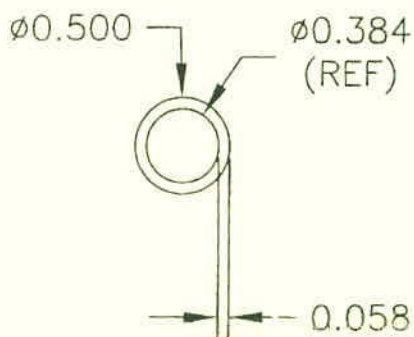






**DART**

DESIGN #	DRAWN BY RH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28**D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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HAWKESBURY, ONTARIO  
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